# AMCO MM-ENGINEERING AXIAL FANS





## **General Description:**

AMCO Axial Flow Fans remove & dispense contaminated air from industrial processes which generate dust, steam, heat or other noxious emission.

Direct Drive and Vee Belt types are available in a comprehensive range with fan diameters ranging from 300mm to 2500mm.

AMCO Direct Flow Fans are ideal for ducted extraction of relatively clean air, such as with spray booths, dust, heat and steam.

The Vee Belt models are specifically designed for high temperatures, or highly flammable or corrosive fumes. If required, drum casings can be proofed for protection against specific corrosives (e.g. stainless steel or alloy casings).

Both of the AMCO Axial Flow Fan types are available using adjustable pitch GRP (glass fiber reinforced polypropylene), or cast aluminium aerofoil impellers. The drum is manufactured of 3, mild steel, primed with red oxide and enamel finished. The units are fitted with Single Phase 240V or Three Phase 415V, heavy duty motors of rugged construction, which incorporate sealed ball bearings to reduce operating noise. Long life bearings reduce levels of mechanical wear, and the Vee Belt models have a removable inspection plate giving ready access, easy cleaning and servicing of blades and the bearing drive assembly.

#### **Technical Advice:**

AMCO have technical consultants available to advise and help you choose the correct Axial Fan.

## **AMCO Products, Availability:**

AMCO products include Circulators, Axial Fans, Tube Axial Fans, Centrifugal Blowers, Cooling Tower Fans, Industrial and Rural Roof and Wall Fans, Heater Fans and Mancoolers, and the range is available direct from Industrial Fan Equipment and the company's authorised dealers.

### **Motors:**

Direct Drive and Vee Belt Drive Axial Fans are fitted with a heavy duty motor with sealed ball bearings for quiet running. All motors are totally enclosed, with weatherproof and tropic proof enclosure available upon request.





## **Optional Accessories:**

Mounting feet, inlet cones, guards, matching flanges, spring hangers and RIS mounts are all available on request.

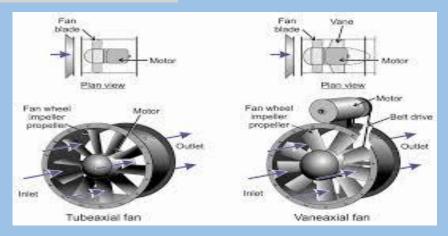
#### Installation & Maintenance:

The procedures as outlined in AMCO installation, operation and maintenance instructions (separate leaflet), should be followed to ensure satisfactory performance and service life.

## Warranty:

Twelve months guarantee on mechanical componentry subject to satisfactory maintenance with assessment and rectification, if any, to take place after return by customer to AMCO workshop.

### DRAWING DISCRIPTION:



#### **Tube Axial Fans:**

AMCO Fans Manufacturers Fourteen Size of "Tube Axial Fans", "Tube Fans or "Tube Axial Dust Fans" with different Models and Spark Resistant, Cast Aluminum Propellers or Heavy-Duty Steel Propellers. Stainless Steel Propellers are All Stainless Steel Fans are Also Available. Fans Pressure Range 0.35" ~ 6.5 W.G.

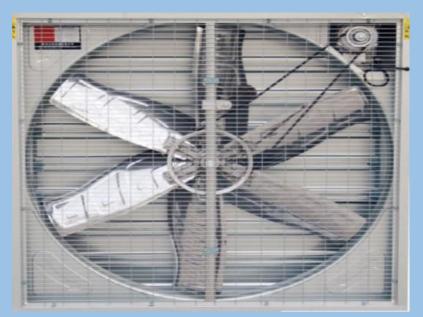
## **Applications:**

#### A few of the Application of this Product Include.

- Dust Hood Exhaust
- Electrical Cabinet Cooling
- Electrical Resister Cooling
- Exhaust Steam
- Fume Exhaust
- Air Make-up
- Air Purge Ventilation
- Commercial Fryers Exhaust
- Compressor Room Exhaust
- Dryer Oven Exhaust
- Humidification Plants

- -Silo Ventilation
- Textile Steam & Dryer Exhaust
- -welding Booth & Hall
- -Wood Molding Machinery
- -Glass Cooling
- -Marine Service
- -Motor Cooling
- -Paint Spray Both
- -Power Booth
- -River Boot Engine Room
- -Power House Ventilation



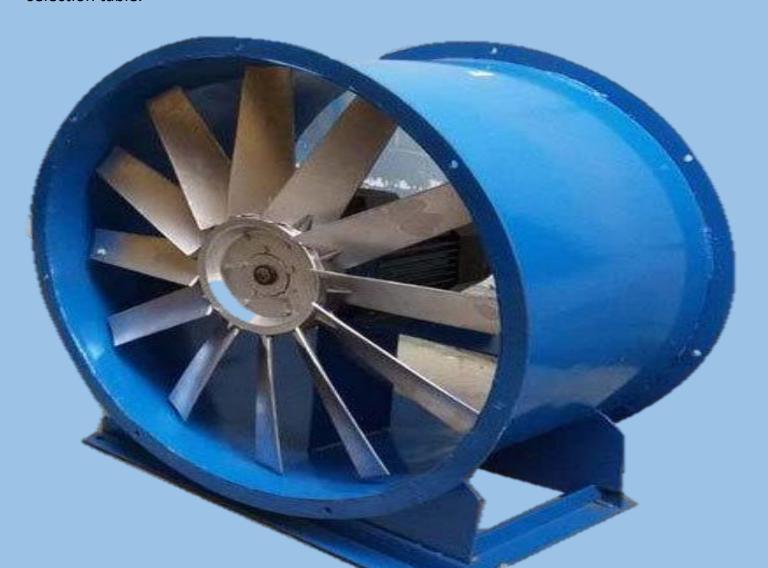


**Axial Flow Fans** or Industrial **Axial Fans** use a propeller to draw the Air into the fan & discharge it in the same axial direction. The Most Common types of **Industrial Axial Fan** are: **Tube Axial Fans** or **(Dust Fan)**, **Panels Fans** or **(Wall Fans)**, **Personal Coolers & Air Circulators**.

Axial Fans are all typically used exhausting dirty air or fumes from processes (Such is paint spray booths), Supplying fresh air & general spot cooling of people, rooms or Machinery.

They are designed to handle large volume of air rated in cubic feet of air per minute (CFM) and are generally available in booth direct driven models with the propeller mounted on the motor shift, & belt driven models.

The material use in the construction of Industrial Axial fans are typically Mild Steel. However, certain application may require Aluminum propellers or all Aluminum for spark resistance & stainless Steel or coating for chemical resistance. Certain Applications may also require that the fan be belt driven with the motor outside the air stream & & not subject to air stream conditions such is high Temperatures, excessive dirt or caustic contaminants. Pleas see the following selection table.





# **AXIAL PROPELLER FANS ALUMINUM PROPELLER**

Model No.	Air Flow GFM	Fan Round DIA (OD) Inch	Square Panel Dimensions Inch	Static Pressure Inwg	Motor		Fan Dia
					HP	RPM	(ID) Inch
AMCO-12	810 520	15"	15" x 15"	0.35 0.16	0.5 0.5	1450 960	12
AMCO-16	1620 1050	19"	19" x 19"	0.6 0.25 0.99	0.5 0.5 1.0	1450	16
AMCO-20	3225 2100	24"	24" x 24"			960 1450	20
AMCO-24	5650	28"	28" x 28"	0.45 1.39	0.5 2.0	960 1450	
	3420 9550		The state of the s	0.57 2.2	1.0	960	24
AMCO-28	6100	32"	32" x 32"	0.98	5.0 1.5	1450 960	28
AMCO-30	13900 8850	34"	34" x 34"	2.89 1.72	7.5 2.0	1450 960	30
AMCO-36	15910 10500	40"	40" x 40"	3.49	10	1450	36
AMCO-40	29520	44"	44" x 44"	1.5 4.31	3.0 15	960 1450	
	18230 38100		49" x 49"	1.9 5.49	5.0	960 1450	40 45
AMCO-45	24310 48125	49"		2.14	7.5	960	
AMCO-48	31500	52"	54" x 54"	6.31 2.5	25 10	1450 960	48
AMCO-56	51200	60"	62" x 62"	2.9	15	960	56
AMCO-60	62300	64"	66" x 66"	2.15	25	960	60
AMCO-72	75300	78"	80" x 80"	2.65	40	760	72
AMCO-96	115000	102"	104" x 104"	2.1	60	485	96

## **AXIAL PROPELLER FANS** STEEL PROPELLER

Model No.	Air Flow CFM				Round Flage	Square Panel	Motor		Fan Dia
	1/8"	1/4"	1/2"	3/4"	DIA Inches (OD)	Dimensions - Inch	HP	RPM	(ID) Inch
AMCO-12	1250	1150	695	500	15"	16" x 16"	0.5	1450	12"
AMCO-16	2500	2300	1650	1425	19"	22" x 22"	0.5	1450	16"
AMCO-18	3808	3660	3400	2930	21"	21" x 21"	0.5	1450	18"
AMCO-20	4360	4175	3720	2795	24"	23" x 23"	1.0	1450	20"
AMCO-24	8000	7800	7295	6487	28"	28" x 28"	1.0	1450	24"
AMCO-30	9105	8495	6245	4310	34"	34" x 34"	1.5	1450	30"
AMCO-36	14100	12583	8915	6100	40"	40" x 40"	2.0	960	36"
AMCO-42	26693	25306	21715	14880	46"	46" x 46"	5.0	960	42"
AMCO-48	37965	36195	31840	25710	52"	52" x 52"	7.5	960	48"

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